**Step Stand Assembly**

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**Welcome To Your Step Stand**

Thank you for purchasing the **Step Stand** from Rhino Vending!

**Save This Manual**

This manual contains important assembly instructions for your Step Stand. Write the invoice number on the inside of this booklet. Please keep the booklet with your original invoice in a safe location.

**Safety Warnings and Precautions**

**WARNING: When using product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Read all instructions before using this product!**

1. **Keep the work area free of debris.**

2. **Locate in safe operating area.** Position the gumball machine in an unobstructed area.

3. **Check for damaged parts**. Before using any product, any part that appears damaged should be carefully checked to determine that it will perform its intended function. Check for any broken or damaged parts and any other conditions that may affect its operation. Contact us immediately if there are broken or damaged parts.

4. **Replacement parts and accessories**. When servicing, use only original replacement parts.

5. **Always check the assembled parts after assembling**. All connections should be tight and secure.

**Parts List**

Your **Step Stand** comes with the following parts (from top to bottom).

* Side Frames (x2)
* Shelves/Brace (x3)
* End Caps (x6), pre-installed
* Machine Mounting Brackets
* 1-1/2” bolts (x12)
* ¼” Washers (x12)
* Lock Nuts (x12)
* Rolling Casters (optional puchase)

**Tools Needed for Assembly (not included)**

* 7/16 wrench; ratchet with 7/16

**Assembling the Step Stand**

1. Separate the hardware into neatly organized piles. Be sure bolts and washers are placed in something safe, such as a dish or cup.
2. Put the 1/4-inch washers onto the 1-1/2-inch bolts.
3. Put two (2) bolts through top side of the frame and shelf. Place lock nuts on end of bolts and tighten.
4. Repeat step #4 for other side.
5. Attach the back shelf/brace in same manner.
6. Attach bottom shelf by repeating step #4.
7. If installing the optional Rolling Casters (not included), remove the four bottom end caps and screw on the casters.
8. Go back and check that all bolts are snug. Do not overtighten.

**Mounting a Small Vendor (such as the 504) to the Rack**

Note: A small vending machine can be installed on the top or bottom shelf. Large vending machines, such as the 320/325/330 Tower Toy Capsule Machine should be mounted on the top shelf.

1. Unlock the machine by unscrewing the lock mechanism.
2. Lift the main Body from the Base.
3. Place the Base on the shelf and attach by placing a mounting bracket under the shelf, then securing with two (2) ¾” bolts through the holes in the Base and into the mounting bracket (i.e. install the bolts top down).
4. Repeat for other small vending machines as needed. If installing multiple machines on the same shelf, check for fit & spacing by placing the machines on the shelf to get an idea of where they will sit. It is usually best to install the centermost machine first.

**Mounting a Large Vendor (such as the 320/325/330 Tower Toy Capsule Machine) to the Rack**

1. Unlock the Top Lid.
2. Remove the Top Lid, Baffle and Small Washer from Center Rod.
3. Lift off the Polycarbonate Box and open the Front Door.
4. Pull out the Cash Box.
5. Unscrew the Chute Screw and remove the Chute.
6. Set the Base on the **top** rack stand. Place a mounting bracket under the shelf (one on each side of the Base) and attach from top down with two (2) ¼” x ¾” long bolts per bracket.
7. Replace the Chute and secure with Chute Screw. Replace the Cash Box.
8. Re-assemble by reversing steps 3, 2, 1.